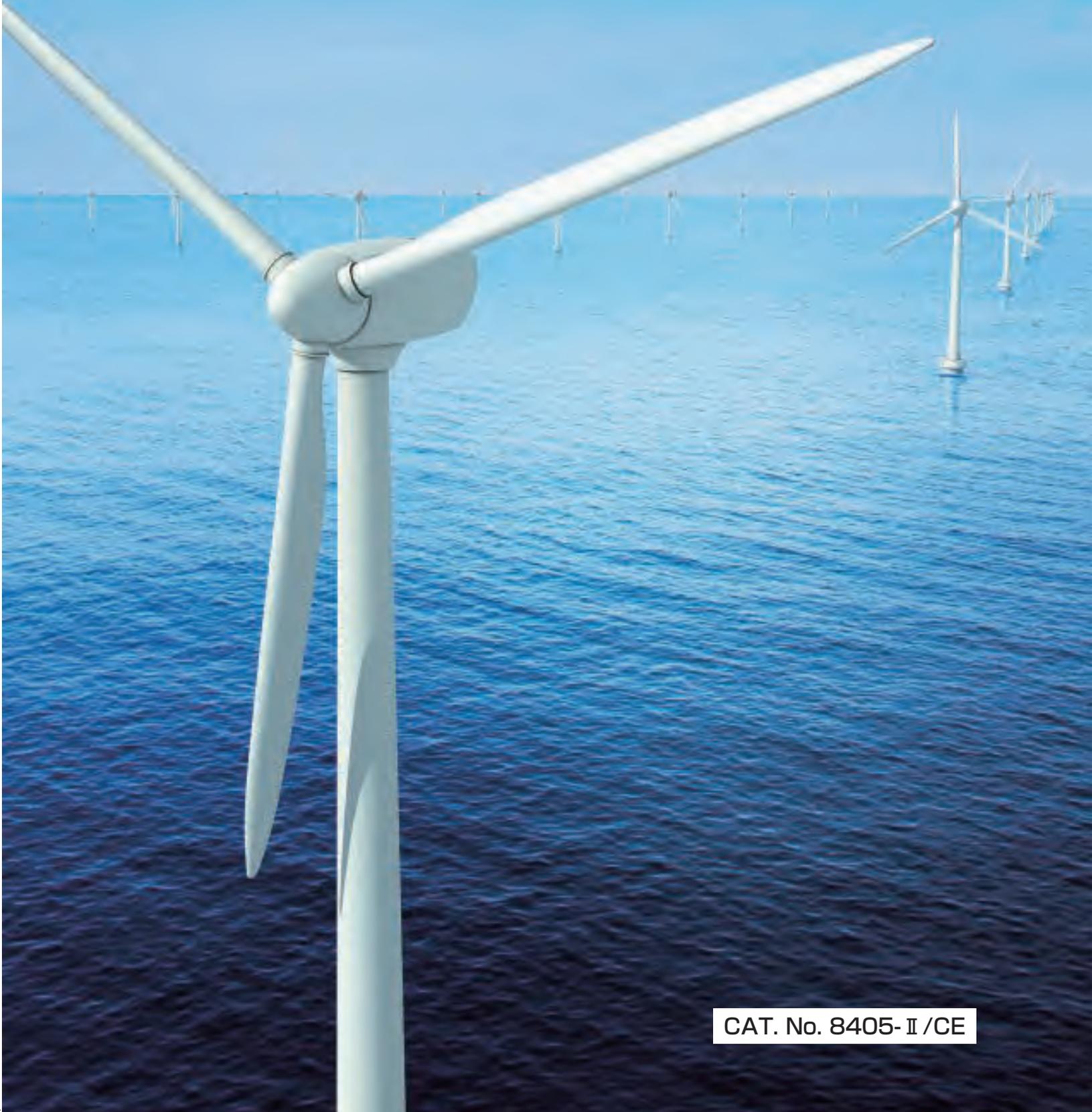




NTN®

NTN Bearings for Wind Turbines 风力发电机轴承



CAT. No. 8405-II/CE





Wind Power - Our Energy

Proposals for the next generation of wind turbines

Wind turbine technology continues to progress for the increased efficiency, reliability and longer service life of equipment. Innovative bearing designs from NTN are instrumental in these improvements and spreading the use of wind technology for electrical power generation. Our products are built with three concepts in mind: harmony with the natural environment, improved energy conservation and contribution to international society.

风能—造福人类的新能源

为新一代风力发电机，提供优化解决方案

随着风力发电技术的不断发展进步，风力发电机正在向着高效率，长寿命，高可靠性的方向发展。

NTN本着“协调环境”，“节约能源”，“贡献社会”的原则不断研发及改良产品，其创新的轴承设计为风力发电的普及和发展奠定了坚实的技术基础。





Rotor Mainshaft Bearings

Handling diverse needs with a great track record and proven reliability

主轴轴承

丰富的经验和稳定可靠的产品性能可应对多样化需求

Gearbox Bearings

Life-extending technologies to handle even the most severe application conditions

齿轮箱用轴承

优化轴承设计，延长使用寿命

Generator Bearings

Insulated bearings that prevent the passage of electrical current through the bearings

发电机用绝缘轴承

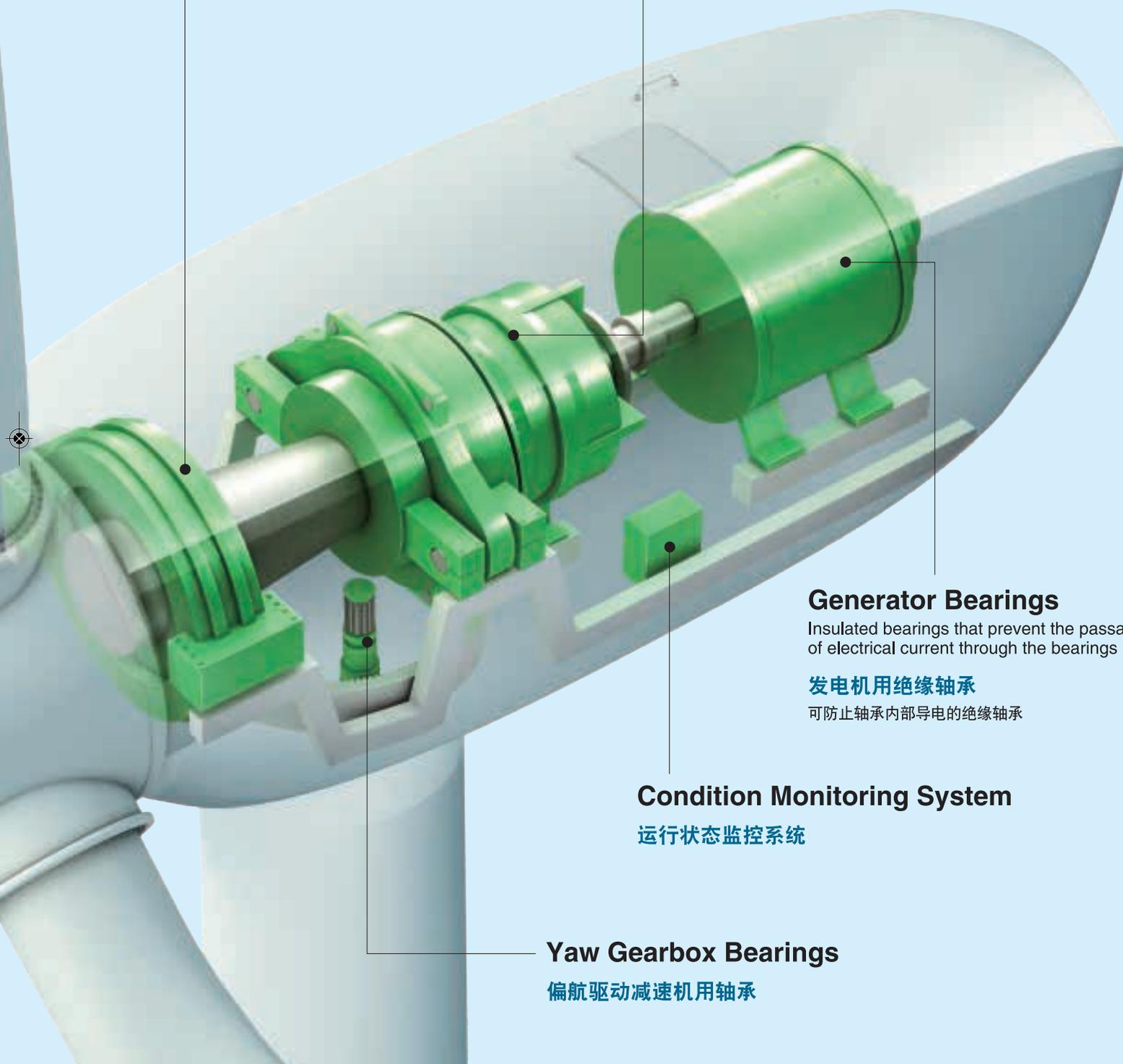
可防止轴承内部导电的绝缘轴承

Condition Monitoring System

运行状态监控系统

Yaw Gearbox Bearings

偏航驱动减速机用轴承





Rotor Mainshaft Bearings

Handling diverse needs with a great track record and proven reliability

主轴轴承

丰富的经验和稳定可靠的产品性能可应对多样化需求

Various types of bearings are used for the rotor mainshaft. NTN provides bearings with high reliability and long service lives based upon the application conditions. Additionally NTN is capable of providing large-bore bearings for ocean-based wind turbines with capacities greater than 5 MW.

主轴轴承的类型根据风力发电机配置方案的不同而有所不同，通常较为常用的配置方案如下表所示。NTN根据客户的使用条件，需求提供性能可靠，长寿命的轴承产品。对于5MW以上的海上风力发电机轴承，我们也能为您提供完善的解决方案。



Spherical roller bearings
自动调心滚子轴承



Cylindrical roller bearings
圆柱滚子轴承



Double-row tapered roller bearings
双列圆锥滚子轴承

Typical Mainshaft bearing arrangements 典型的主轴轴承配置

Turbine Layout 配置方案			
Rotor side bearings 叶片侧轴承	Spherical roller bearings 调心滚子轴承 Cylindrical roller bearings 圆柱滚子轴承	Spherical roller bearings 调心滚子轴承	Double-row tapered roller bearings 双列圆锥滚子轴承
Generator-side bearings 发电机侧轴承	Spherical roller bearings 调心滚子轴承 Double-row tapered roller bearings 双列圆锥滚子轴承	(Cylindrical roller bearings) (圆柱滚子轴承)	

Representative rotor shaft bearing analysis 主轴构造解析实例

By analyzing the structure of the bearings, bearing housing, tower and other components of the turbine, NTN can modify the internal design of the bearing for high reliability even when accounting for housing deformation.

我们在产品设计时对轴承及包括轴承座、底座等轴承周边部件在内的结构进行有限元分析。在考虑到弹性变形等因素的基础上对轴承进行优化设计，从而为客户提供性能稳定可靠的产品。

Rotor side
叶片侧

Generator side
发电机侧

Deformation within the cylindrical roller bearing
圆柱滚子轴承的弹性变形状态

Double-row tapered roller bearings
双列圆锥滚子轴承

Cylindrical roller bearings
圆柱滚子轴承

Representative rotor shaft bearing analysis
主轴构造解析实例





Gearbox Bearings

Life-extending technologies to handle even the most severe application conditions

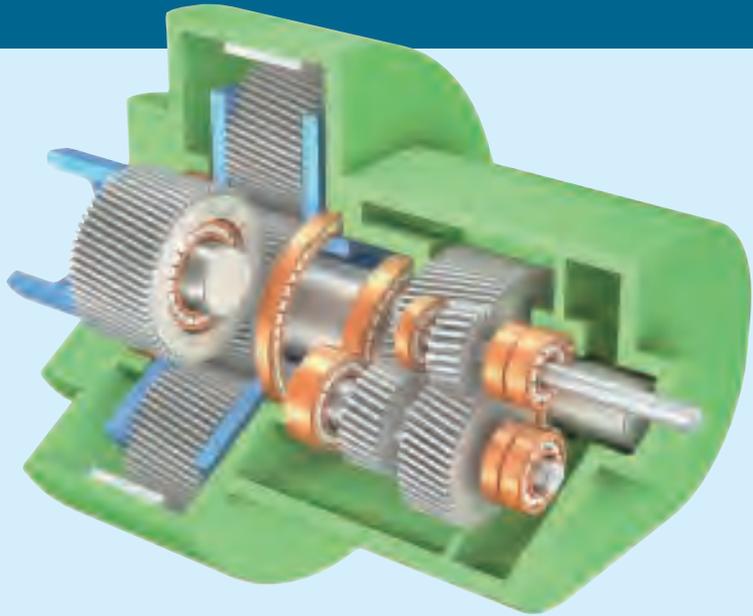
齿轮箱用轴承

优化轴承设计，延长使用寿命

The attributes needed in the bearings used in the gearbox differ according to their location within the gearbox.

齿轮箱中所使用的轴承，由于使用位置的不同对其性能要求也不同。

因此对齿轮箱进行构造解析是保证齿轮箱可靠性的重要手段。



Special surface treatment 特殊表面处理

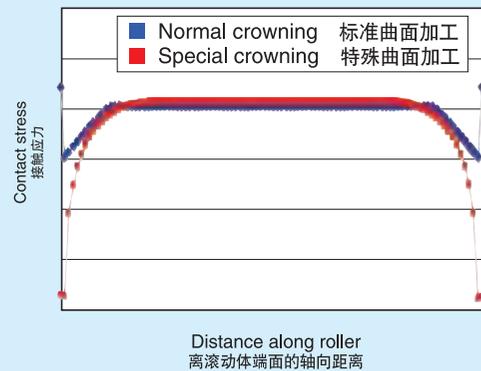
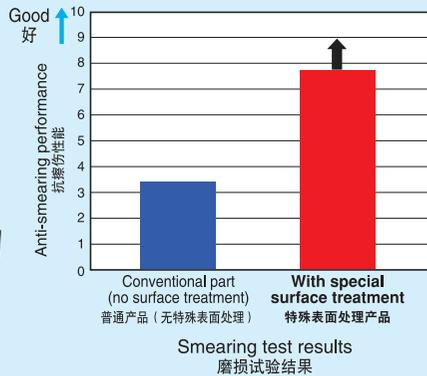
By using a special surface treatment on the inner and outer raceways, as well as the rolling elements, oil film formation capability is increased and surface damage (i.e. smearing) is prevented. As shown in the graph below, anti-smearing performance is improved compared to that of a conventional part.

通过对轴承的内外圈，滚动体实施特殊表面处理，可以提高油膜形成能力，防止表面擦伤（滚动面、滚道面擦伤）。如图所示，与无实施特殊表面处理的产品相比，抗擦伤性能得到了显著提高。

Optimized roller element crowning 滚动体特殊曲面加工

Increased lifespan is sought by using an optimized crowning profile on the rolling elements to reduce edge stresses in the application.

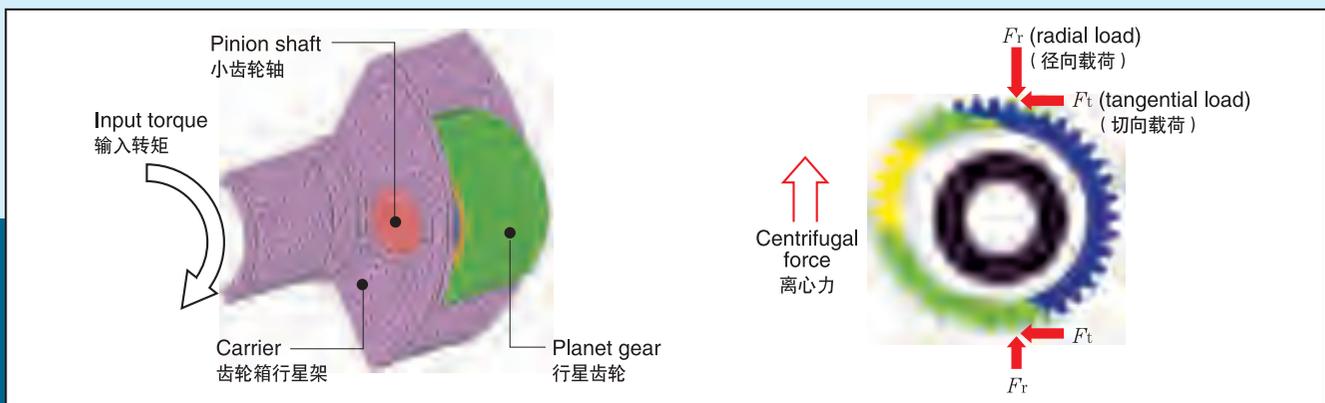
通过对滚动体实施特殊曲面加工，可降低滚动体两端的边缘应力集中，延长轴承使用寿命。



Representative analysis of a gearbox component, including bearings 齿轮箱行星部分构造解析实例

By analyzing the structure around the bearings (carriers, gears, etc.) NTN is able to optimize the internal design of the bearing to produce high reliability in cases where deformation is present.

我们在设计产品时对轴承及包括行星架、齿轮等轴承周边部件在内的结构进行有限元分析。在考虑到弹性变形等因素的基础上对轴承进行优化设计，从而为客户提供性能稳定可靠的产品。





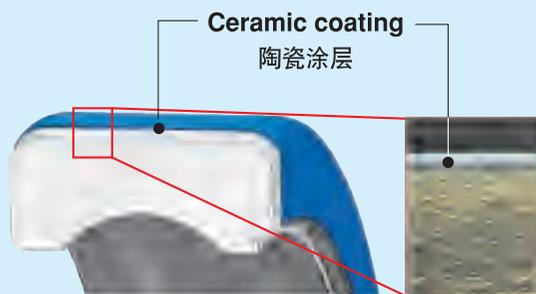
Generator Bearings

发电机用绝缘轴承

Insulated bearings for preventing the passage of electrical current through the bearings

可防止轴承内部导电的绝缘轴承

- A ceramic coating on the outer surface of the bearing creates an insulating layer and prevents electrolytic corrosion. (Insulating value when 500 V DC: 100 M or more; electrical breakdown power: 3 KV or more)
- Bearing dimensions and tolerances are identical to standard product, allowing for easy substitution.
- 通过对轴承外圈的表面和端面实施陶瓷涂层处理，使其具有高绝缘性能可有效的阻止轴承内部电流通过，防止电蚀的发生。（陶瓷涂层的绝缘电阻：100MΩ以上（DC500V时）；击穿电压：3KV以上）
- 另外，绝缘轴承与非绝缘轴承的尺寸、精度相同，完全可以互换。

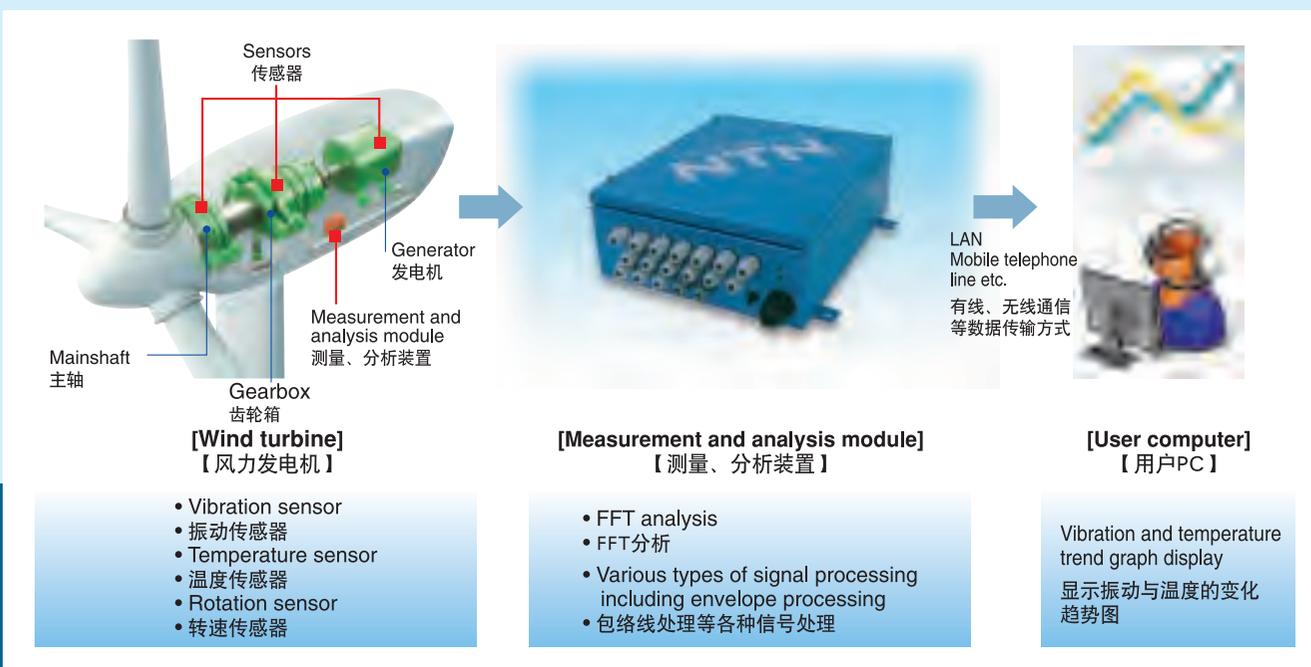


Condition Monitoring System

运行状态监控系统

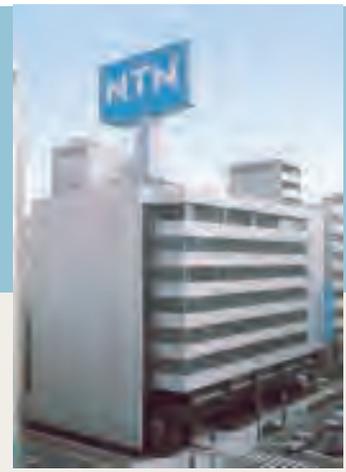
With the installation of an NTN condition monitoring system, the in situ status of the bearings can be managed remotely, and faults can be detected early.

使用NTN的远程运行状态监控系统，可以对轴承的运行状况进行远程监控，并在数据分析处理之后对潜在的故障提前发布预警信息。





Overview of the NTN Group



NTN Head Office
in Osaka

Founded in 1918, NTN manufactures precision machinery components, with production centered on bearings. Now firmly established as an important business partner, NTN is a leading supplier in the field of bearings and constant velocity joints (CVJs) and a trusted, high-evaluated company in the eyes of its customers. Moreover, in recent years, NTN has been actively involved in developing its businesses in emerging markets overseas with their prominent developing economies. Local production centers for bearings and CVJs have been established in India, Brazil and Thailand. Due to the continuing rapid economic development occurring in China, NTN has also created a system of meeting local needs with regard to production and product development in a timely manner by establishing a new research and development center in addition to a total of 10 manufacturing centers serving the Chinese market for bearings and CVJs.

NTN is also actively meeting the challenge of developing innovative product fields. Electric vehicles (EV) have been drawing attention in recent years and NTN has developed a new product, a hitherto unseen unified control and drive unit for In-Wheel Motor System, One-Motor Type EV Drive System and Steering System for Steer-by-Wire. In order to realize the development of an international society and our coexistence with the natural environment, NTN will continue to spread its advanced technologies throughout the world as we try to move one step ahead of current needs.



NTN China Technical Center (Shanghai, China)



Research Institute of Advanced Technologies
(Mie pref, Japan)



NTN R&D Center (Shizuoka pref, Japan)

NTN中国技术中心

上海市松江工业区南乐路1666号6号楼 邮编: 201611 电话: 021-5774-5500

■总公司

上海市松江工业区南乐路1666号6号楼
邮编: 201611 电话: 021-5774-5500 传真: 021-5778-2898

■广州分公司

广州市天河区天河路230-232万菱国际中心第3606室
邮编: 510620 电话: 020-3877-2943

■北京分公司

北京市朝阳区光华路1号北京嘉里中心南楼3018单元
邮编: 100020 电话: 010-6568-3069

■南京分公司

南京市白下区汉中路1号南京国际金融中心18楼A座
邮编: 210029 电话: 025-8477-5355

■重庆分公司

重庆市江北区观音桥步行街9号嘉年华大厦15-6座
邮编: 400020 电话: 023-6796-0812

■沈阳分公司

沈阳市和平区青年大街286号华润大厦2606室
邮编: 110004 电话: 024-3137-9186

■恩梯恩中国有限公司(中国香港)

香港九龙旺角登打士街56号栢裕商业大厦1914-15室
电话: 852-2385-5097





HEADQUARTERS

NTN Corporation URL <http://www.ntn.co.jp>

1-3-17, Kyomachibori, Nishi-ku, Osaka-shi, Osaka 550-0003 Japan
Phone: +81-6-6443-5001

NTN USA Corporation URL <http://www.ntnamericas.com>

1600 E. Bishop Court, P.O. Box 7604, Mount Prospect, IL 60056-7604, U.S.A.
Phone: +1-847-298-7500 Fax: +1-847-294-1209

SALES NETWORK

NTN Bearing Corp. of America

Head Office / 1600 E. Bishop Court, P.O. Box 7604, Mount Prospect, IL 60056-7604, U.S.A.
Phone: +1-847-298-7500 Fax: +1-847-699-9744

Central Sales Office / 2413 North Main Street, East Peoria, Illinois 61611
Phone: +1-309-699-8600 Fax: +1-309-699-8670

NTN Automotive Center / 39255 W. 12 Mile Road, Farmington Hills, MI 48331-2975, U.S.A.
Phone: +1-248-324-4700 Fax: +1-248-324-1103

NTN Bearing Corp. of Canada Ltd. URL <http://www.ntnamericas.com>

Head Office / 305 Courtneypark Drive West, Mississauga, Ontario, L5W 1Y4, Canada
Phone: +1-905-564-2700 Fax: +1-905-564-7749

Vancouver Branch / 106B - 3680 Bonneville Place Burnaby, B.C. V3N 4T6, Canada
Phone: +1-604-444-2007 Fax: +1-604-444-2665

Edmonton Branch / 4608-97th Street, Edmonton, Alberta T6E 5N9, Canada
Phone: +1-780-435-6200 Fax: +1-780-435-3600

Toronto Branch / 305 Courtneypark Drive West, Mississauga, Ontario L5W 1Y4, Canada
Phone: +1-905-564-9600 Fax: +1-905-564-9609

Montreal Branch / 4973 Levy Street, Ville, St-Laurent, Quebec, H4R 2N9, Canada
Phone: +1-514-333-8054 Fax: +1-514-333-1078

NTN Wälzlager (Europa) GmbH. URL <http://www.ntn-snr.com>

Head Office / Max-Planck-Str. 23, 40699 Erkrath, F.R.Germany
Phone: +49-211-2508-0 Fax: +49-211-2508-400

Stuttgart Branch / Plieninger Str. 63B, 70794 Filderstadt F.R.Germany
Phone: +49-711-123901-0 Fax: +49-711-123901-660

NTN Bearings (UK) Ltd. URL <http://www.ntn-snr.com>

Wellington Crescent, Fradley Park, Lichfield, Staffordshire, WS13 8RZ, U.K.
Phone: +44-1543-445000 Fax: +44-1543-445035

NTN-SNR ROULEMENTS. URL <http://www.ntn-snr.com>

Head Office / 1, rue des Usines B.P. 2017 74010 Annecy Cedex, France
Phone: +33-4-50-65-30-00 Fax: +33-4-50-65-32-91

Lyon Branch / 51, rue des Docks, 69009 Lyon, France
Phone: +33-4-78-66-68-00 Fax: +33-4-78-66-68-20

Paris Branch / 6, rue Auguste Comte, BP49, 92174 Vanves Cedex, France
Phone: +33-1-40-93-66-00 Fax: +33-1-40-93-66-10

Cran Gevrier Branch / 6 route de la Salle, 74960, Cran Gevrier, France
Phone: +33-4-50-65-93-00 Fax: +33-4-50-65-93-46

Haguenau Branch / 4, rue de la Sablière, BP30338, 67507 Haguenau Cedex, France
Phone: +33-3-88-53-22-22 Fax: +33-3-88-73-46-95

Argonay Branch / 114, Rte de Champ Farçon, 74370, Argonay, France
Phone: +33-4-50-65-94-00 Fax: +33-4-50-65-94-25

SNR Wälzlager GmbH.

Head Office / Max-Planck-Str. 23, 40699 Erkrath, F.R.Germany
Phone: +49-211-2508-0 Fax: +49-211-2508-400

Bielefeld Branch / Friedrich-Hagemann-Straße 66, 33719 Bielefeld, F.R.Germany
Phone: +49-521-9-24-00-00 Fax: +49-521-9-24-00-90

Stuttgart Branch / Plieninger Str. 63B, 70794 Filderstadt F.R.Germany
Phone: +49-711-123901-0 Fax: +49-711-123901-660

NTN-SNR ITALIA S.P.A. / Via Riccardo Lombardi, 19/4, 20153 Milan, Italy
Phone: +39-02-47-99-86-00 Fax: +39-02-33-50-06-56

NTN-SNR IBERICA SA / Calle Barberán n°6, 28035 Madrid, Spain
Phone: +34-916-71-89-13 Fax: +34-916-73-65-48

NTN-SNR RULMENTI S.R.L. / Zona Industriale-Vest, 6 Strada Salzburg, 24 00 SIBIU, Romania
Phone: +40-269-20-35-00 Fax: +40-269-20-35-25

NTN-SNR Morocco / Route cotiere 111, Quartier industriel, Polygone 1, Casablanca, Morocco
Phone: +212-522-66-76-80 Fax: +212-522-66-5166

NTN Bearing-Singapore (Pte) Ltd. URL <http://www.ntn.com.sg>

Head Office / No.9 Clementi Loop Singapore 129812
Phone: +65-64698066 Fax: +65-64695400

Philippine Representative Office / Unit 1002 Philippine Axa Life Centre Condominium Corporation Sen. Gil Puyat Ave Corner Tindalo Street Makati City, Philippines
Phone: +63-2-759-4407 Fax: +63-2-759-4409

Vietnam Representative Office / 303, 3rd of Thanh Dong Building 132 - 138 Kim Ma Str., Ba Dinh Dist., Ha Noi, Viet Nam
Phone: +84-4-37347661 Fax: +84-4-37347662

NTN Bearing India PVT. Ltd.

Head Office / SPIC Annexe Building, 2nd Floor No.86, Mount Road, Guindy Chennai 600032, India
Phone: +91-0-44-33707700 Fax: +91-0-44-33707701

Delhi Branch / 715-716, International Trade Tower, Nehru Place, New Delhi - 1100019, India
Phone: +91-0-11-40520406 Fax: +91-0-11-40520407

恩梯恩(中国)投资有限公司 URL <http://www.ntn.com.cn>

总公司 / 上海市松江工业区南乐路1666号6号楼
邮编: 201611 电话: 021-5774-5500 传真: 021-5778-2898

北京分公司 / 北京市朝阳区光华路1号北京嘉里中心南楼3018单元
邮编: 100020 电话: 010-6568-3069 传真: 010-6568-2278

广州分公司 / 广州市天河区天河路230-232万菱国际中心第3606室
邮编: 510620 电话: 020-3877-2943 传真: 020-3877-2942

南京分公司 / 南京市白下区汉中中路1号南京国际金融中心18楼A座
邮编: 210029 电话: 025-8477-5355 传真: 025-8477-5360

重庆分公司 / 重庆市江北区观音桥步行街9号嘉年华大厦15-6座
邮编: 400020 电话: 023-6796-0812 传真: 023-6796-0878

沈阳分公司 / 沈阳市和平区青年大街286号华润大厦2606室
邮编: 110004 电话: 024-3137-9186 传真: 024-3137-9185

恩梯恩中国有限公司 URL <http://www.ntnchina.com>

香港九龙旺角登打士街56号裕裕商业大厦1914-15室
电话: (852)2385-5097 传真: (852)2385-2138

NTN Bearing-Thailand Co., Ltd.

Head Office / 12th Floor, Panjathani Tower, 127/15 Nonsee Road, Chongnonsee Yannawa, Bangkok 10120, Thailand
Phone: +66-2-681-0401 Fax: +66-2-681-0408

Khon Kaen Branch / 189-191 Ruen Rom Road Tambon Nai-Muang, Amphur Muang, Kohn Kaen, 40000, Thailand
Phone: +66-43-223679 Fax: +66-43-223061

Haad Yai Branch / 198-198/1 Nipat U-Thid 2 Road, Amphur Haad Yai, Songkhla, 90110, Thailand
Phone: +66-74-236568 Fax: +66-74-231520

Bangna Branch / 35/35 Bangna-Trad Road, KM11 Bangplee, Samutprakarn, 10540, Thailand
Phone: +66-2-7501732 Fax: +66-2-7501731

Chiangmai Branch / 208 (Room B3-B4)Moo4 2nd, Ring Road, T.Nong Hoi, A.Muang, Chiangmai 50000, Thailand
Phone: +66-53-142571 Fax: +66-53-142573

NTN Bearing-Malaysia Sdn. Bhd.

Head Office / No.2, Jalan Arkitek U 1/22, Hicom Glenmarie Industrial Park, 40150 Shah Alam, Selangor, Malaysia
Phone: +60-3-55696088 Fax: +60-3-55690200

Butterworth Branch / 4700, Jalan Permatang Pauh, 13400 Butterworth, Malaysia
Phone: +60-4-3328312 Fax: +60-4-3324407

Ipoh Branch Office / 65, Medan Kidd, Kinta Mansion, 30200 Ipoh, Malaysia
Phone: +60-5-2547743 Fax: +60-5-2538077

Kuantan Branch / B-72, Ground Floor, Jalan Beserah 25300 Kuantan, Malaysia
Phone: +60-9-5141132 Fax: +60-9-5141164

Johor Bahru Branch / 51 Jalan, Sri Bahagia 5, Taman Sri Bahagia, Tampoi, 81200 Johor Bahru, Malaysia
Phone: +60-7-2364929 Fax: +60-7-2370897

PT. NTN Bearing Indonesia

C-21, 22 MM2100 Industrial Town, Cikarang Barat, BEKASI 17520 West Jave Indonesia
Phone: +62-21-89983827 Fax: +62-21-89983831

NTN-CBC (Australia) Pty. Ltd.

3, The Crescent, Kingsgrove, NSW 2008, Australia
Phone: +61-2-99479200 Fax: +61-2-95543311

NTN de Mexico, S.A. URL <http://www.ntnamericas.com/es>

Mexico Head Office / Emilio Cárdenas No.158 Apdo.124, C.P.54030, Tlalnepantla, Edo.deMéxico, Mexico
Phone: +52-55-5390-1133 Fax: +52-55-5565-8545

Guadalajara Branch / Calle 22 No.2465, Zona Industrial, C.P.44940, Guadalajara, Jalisco, Mexico
Phone: +52-33-3145-1448 Fax: +52-33-3145-1594

Monterrey Branch / Av. Ruiz Cortines No.1336 Ote, Col. La Purisima, C.P.67120, Cd. Guadalupe, Nuevo Leon, Mexico
Phone: +52-818-334-9931 Fax: +52-818-334-9932

Mexicali Branch / Blvd. Benito Juárez No.3293 Esq. Ayuntamiento, C.P.21360, Mexicali, BCN, Mexico
Phone: +52-686-563-3632 Fax: +52-686-582-2057

NTN Sudamericana, S.A. URL <http://www.ntnamericas.com>

World Trade Center Panama
Calle 53 Este, Urbanización Marbella Piso NO.16, Oficina 1601
Apartado Postal 832-0487, Panamá, Rep.de Panamá
Phone: +507-269-4777 Fax: +507-264-5592

NTN do Brasil Ltda. URL <http://www.ntn.com.br>

Av. Moema, 94-9^o Andar-conj, 92a9a CEP 04077-020-Indianópolis-São Paulo-SP, -Brasil
Phone: +55-11-5051-0600 Fax: +55-11-5051-2807

NTN Korea Co., Ltd.

Head Office / 10th Floor, Press Center, 25, Taepyeong-Ro 1-GA, Jung-Gu, Seoul 100-745, Korea
Phone: +82-2-720-3666 Fax: +82-2-720-3669

Busan Branch / Rm.707, 7th Floor, Daerim Bldg., 341-5 Bujeon 1-Dong, Busanjin-Gu, Busan, 614-843, Korea
Phone: +82-51-811-1351 Fax: +82-51-811-1353

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